

WHAT IS CLAIMED IS:

1. A photo mask, formed in a one-time writing method, comprising:
a plurality of transmission regions each formed of an exposed portion
of a transparent substrate;
a half-tone region formed of an exposed portion of a half-tone phase
5 shifting film provided on said transparent substrate; and
a light-shielding region formed of a region where a light-shielding
film on said half-tone phase shifting film is formed, wherein
an outer periphery of each of a plurality of said transmission regions
is surrounded by said half-tone region, and
10 in a densest pattern region having a plurality of said transmission
regions arranged at a pitch of at most $0.32\text{ }\mu\text{m}$ where the pitch of said
transmission regions is smallest in said photo mask, said half-tone region
surrounding an outer periphery of each of a pair of said transmission regions
is configured such that said light-shielding film is positioned between a pair
15 of said transmission regions adjacent to each other.
2. The photo mask according to claim 1 wherein said transmission
region in said densest pattern region is an aperture for forming a hole
pattern.
3. The photo mask according to claim 1 wherein said transmission
region in said densest pattern region is an aperture for forming a line and
space.
4. A method of manufacturing a electronic device using the photo
mask of claim 1.
5. A method of manufacturing a photo mask, comprising the steps
of:
successively forming a half-tone phase shifting film and a light-
shielding film on a surface of a transparent substrate;

5 forming a photoresistive material on said light-shielding film;
 patterning said photoresistive material by photolithography to form
in said photoresistive material an aperture exposing a partial surface of said
light-shielding film;
 successively removing said light-shielding film and said half-tone
10 phase shifting film positioned immediately below said aperture to expose the
surface of said transparent substrate to form a plurality of transmission
regions each formed of an exposed portion of said transparent substrate;
 shrinking said photoresistive material to enlarge an aperture size of
said aperture to expose a partial surface of said light-shielding film;
15 removing said light-shielding film exposed from enlarged said
aperture to expose a partial surface of said half-tone phase shifting film,
thereby forming a half-tone region formed of an exposed portion of said
half-tone phase shifting film and forming a light-shielding region where said
light-shielding film is left; and
20 removing said photoresistive material, wherein
 an outer periphery of each of a plurality of said transmission regions
is formed to be surrounded by said half-tone region, and
 in a densest pattern region having a plurality of said transmission
regions arranged at a pitch of at most 0.32 μm where the pitch of said
25 transmission regions is smallest in said photo mask, said half-tone region
surrounding an outer periphery of each of a pair of said transmission regions
is formed such that said light-shielding film is left between a pair of said
transmission regions adjacent to each other.